

CUSTOM Basket. 30122528

Ship Aug 17

Work Order ID 135221

135221

Page 1

Tuesday, August 04, 2015 3:34:19 PM

Item ID: D350-607-541

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Quick Release Heli-Utility-Basket™ Long, HD Lid, Spacepod™/Squirrel Cheek Comp.

Start Date: 8/04/15 Start Qty: 1.00

1

Cust Item ID:

Required Date: 8/17/15 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

15-8-04

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D350-607-3

D

DSI9699

A

JA-

MCJ

1508-18

100

Document Control

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D350-607-541 - CHG007

AUG 19 2015

DAS

6

9-89

110

Pick Kit

0.00

110

Packaging

Memo

0.01

Packaging

①

JA

AUG 18 2015



Work Order ID 135221

135221

Page 2

Tuesday, August 04, 2015 3:34:19 PM

Item ID: D350-607-541

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Quick Release Heli-Utility-Basket™ Long, HD Lid, Spacepod™/Squirrel Cheek Comp.

Start Date: 8/04/15 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 8/17/15 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

AUG 19 2015

DAS
6
9-89

130

Pick Kit

0.00

130

Packaging

Memo

0.00

Packaging

Package as per PPPD350-607-541

AUG 19 2015

DAS
6
9-89

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ

AUG 19 2015

MLJ

AUG 19 2015

Picklist Print

Tuesday, August 04, 2015 3:34:25 PM

Page 1

Work Order ID: 135221

135221

Parent Item: D350-607-541

D350-607-541

Parent Item Name: Quick Release Heli-Utility-Basket™ Long, HD Lid, Spacepod™/Squirrel Cheek Comp.

Start Date: 8/04/15

Required Date: 8/17/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10-08-19 AS PER REV.A DD VRF BY:EC IPP Rev:B
11.02.09 add to install label DD verf by:EC IPP REV:C 12.03.06
AS PER ECN12-535 DD VRF:EC IPP REV:D 12.07.24 AS PER
ECN 12-610 DD VRF:EC IPP REV:E 13.08.21 CHG005 / ECN 13-
624 DD VRF:JLM IPP REV:F 14.06.09 AS PER ECN14-572 DD
VRF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D4086-200		Manufactured	No			110	Each	11.0000		1			
D4086-200													
Placard, Max Load													

DAS
6
9-89

Location

Loc Qty

Loc Code

ST087

11

131999

11

D4917-300		Manufactured	No			110	Each	20.0000		1			
D4917-300													
Placard, Max Load													

DAS
6
9-89

Location

Loc Qty

Loc Code

st138

20

128351

4

132455

16

D350-607-511		Manufactured	No			110	Each	0.0000		1			
D350-607-511													
Quick Release Basket and Long Cargo Tube Mounting Provisions, Fits LH or RH													

D2690-6		Manufactured	No			110	Each	14.0000		1			
D2690-6													
Lanyard													

DAS
6
9-89

Location

Loc Qty

Loc Code

ST009

10

134004

10

ST012a

4

134527

4

Picklist Print

Page 2

Tuesday, August 04, 2015 3:34:25 PM

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135221

Parent Item: D350-607-541

D350-607-541

Parent Item Name: Quick Release Heli-Utility-Basket™ Long, HD Lid, Spacepod™/Squirrel Cheek Comp.

Start Date: 8/04/15

Required Date: 8/17/15

D3912-041

Manufactured No

110

Each

13.0000

Start Qty: 1.00

Required Qty: 1.00

D3912-041

Eyebolt Receiver Assy

**

JA

27
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST065

3

27771

2

128790

1

ST077A

10

131683

4

133897

6

D4030-041

Manufactured No

110

Each

0.0000

D4030-041

Long Basket Assembly (350)

D4151-041

Manufactured No

110

Each

12.0000

D4151-041

Basket Fwd Hardpoint Assembly, Lower

BR4379

**

JA

AUG 18 2015

27
9-89

27
9-89

DAS
6
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST103a

12

129716

2

130865

2

131723

4

132435

2

134304

2

Picklist Print

Tuesday, August 04, 2015 3:34:25 PM

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135221

Parent Item: D350-607-541

D350-607-541

Parent Item Name: Quick Release Heli-Utility-Basket™ Long, HD Lid, Spacepod™/Squirrel Cheek Comp.

Start Date: 8/04/15

Required Date: 8/17/15

D4151-043

Manufactured No

110

Each

11.0000

Start Qty: 1.00

Required Qty: 1.00

D4151-043

Basket Fwd Hardpoint Assembly, Upper

DAS
6
9-89

Location

Loc Qty

Loc Code

ST096

5

128518

2

131134

3

ST103a

6

130050

4

132758

2

**

JA

DAS
27
9-89

D4150-041

Manufactured No

110

Each

16.0000

**

JA

AUG 18 2015

D4150-041

Attachment Arm Assembly

DAS
6
9-89

Location

Loc Qty

Loc Code

ST095

6

127499

1

128454

2

128874

1

134917

2

ST103a

10

129856

2

131833

4

132579

2

134404

2

DAS
27
9-89

Picklist Print

Tuesday, August 04, 2015 3:34:26 PM

Page 4

Work Order ID: 135221

135221

Parent Item: D350-607-541

D350-607-541

Parent Item Name: Quick Release Heli-Utility-Basket™ Long, HD Lid, Spacepod™/Squirrel Cheek Comp.

Start Date: 8/04/15

Required Date: 8/17/15

AN4-13A

Purchased

No

110

Each

354.0000

Start Qty: 1.00

Required Qty: 1.00

AN4-13A

Bolt

DAS
6
9-89

Location

Loc Qty

Loc Code

FG

20

122808

20

ST325A

296

m132557

296

ST344

38

m131957

38

**

JA

DAS
27
9-89

AN4C15

Purchased

No

110

Each

30.0000

AN4C15

Bolt

DAS
6
9-89

Location

Loc Qty

Loc Code

ST312A

30

M128936

30

**

JA

DAS
27
9-89

AN310C4

Purchased

No

110

Each

78.0000

AN310C4

Nut

DAS
6
9-89

Location

Loc Qty

Loc Code

ST331

78

M131305

28

M132344

50

**

JA

AUG 18 2015

DAS
27
9-89

Picklist Print

Page 5

Tuesday, August 04, 2015 3:34:26 PM

Work Order ID: 135221

135221

Parent Item: D350-607-541

D350-607-541

Parent Item Name: Quick Release Heli-Utility-Basket™ Long, HD Lid, Spacepod™/Squirrel Cheek Comp.

Start Date: 8/04/15

Required Date: 8/17/15

MS17984-C413

Purchased

No

110

Each

35.0000

Start Qty: 1.00

Required Qty: 1.00

MS17984-C413

Quick Release Pin

**

JA

27
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST260a

10

m132677

10

ST312A

11

m132570

11

ST315

14

m132552

4

m132852

10

6 6

**

JA

AUG 18 2015

27
9-89

MS21042L4

Purchased

No

110

Each

2,967.000

MS21042L4

Locknut

DAS
6
9-89

Location

Loc Qty

Loc Code

FP001

2

m124231

2

GA

142

m127813

142

ST260a

170

m130799

56

m131803

6

m132262

108

ST305

2653

m128300

8

m128798

12

m130388

7

m130922

97

m131618

12

m132123

56

m132382

2461

6

Tuesday, August 04, 2015 3:34:26 PM

Shop Packet Print

Page 5

Picklist Print

Tuesday, August 04, 2015 3:34:26 PM

Work Order ID: 135221

135221

Parent Item: D350-607-541

D350-607-541

Parent Item Name: Quick Release Heli-Utility-Basket™ Long, HD Lid, Spacepod™/Squirrel Cheek Comp.

Start Date: 8/04/15

Required Date: 8/17/15

MS24665-151

Purchased

No

110

Each

186.0000

Start Qty: 1.00

Required Qty: 1.00

MS24665-151

Cotter Pin

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

59

m128401

59

ST294

127

m128401

10

m129909

117

**

JA

DAS

27

9-89

NAS1515H4L

Purchased

No

110

Each

201.0000

**

JA

DAS

27

9-89

NAS1515H4L

Washer

DAS
6
9-89

Location

Loc Qty

Loc Code

FG

22

103691

2

m132189

20

ST266

179

m132189

44

m132767

135

**

JA

AUG 18 2015

DAS

27

9-89

NAS1149F0432P

Purchased

No

110

Each

1,131.000

**

JA

AUG 18 2015

DAS

27

9-89

NAS1149F0432P

WASHER

DAS
6
9-89

Location

Loc Qty

Loc Code

ST260a

505

M131697

5

M132551

500

st268

626

M128995

63

M130388

8

M132677

555

12

Picklist Print

Page 7

Tuesday, August 04, 2015 3:34:26 PM

Work Order ID: 135221

135221

Parent Item: D350-607-541

D350-607-541

Parent Item Name: Quick Release Heli-Utility-Basket™ Long, HD Lid, Spacepod™/Squirrel Cheek Comp.

Start Date: 8/04/15

Required Date: 8/17/15

NAS1149C0463R

Purchased

No

110

Each

259.0000

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0463R

Washer

**

J.A

AUG 18 2015

27

9-89

Location

Loc Qty

Loc Code

FP001

77

m127306

77

ST271

182

m128401

182

3

DAS
6
9-89

Tuesday, August 04, 2015 3:34:26 PM

Shop Packet Print

Page 7

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				2	2	D3910-5	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER